

# Avery<sup>®</sup> DOL 6100

## Matt Textured Overlamine

### Features

- Excellent wear and scratch resistance
- Easy to handle
- Excellent adhesion to graphic materials
- Excellent transparency
- Excellent light diffusion properties – reduces light 'hot spots'
- Compatible with most commercial cleaning procedures

### Conversion

- |   |  |
|---|--|
| <input type="checkbox"/> Flat bed cutters     | <input checked="" type="checkbox"/> <b>Cold overlaminate</b> |
| <input type="checkbox"/> Friction fed cutters | <input type="checkbox"/> E-stat printing                     |
| <input type="checkbox"/> Die cutting          | <input type="checkbox"/> Water based inkjet                  |
| <input type="checkbox"/> Thermal transfer     | <input type="checkbox"/> Solvent inkjet                      |
| <input type="checkbox"/> Screen printing      | <input type="checkbox"/> Mild solvent inkjet                 |

### Uses

Avery DOL6100 is suitable as an indoor floor graphic overlamine for up to 6 months. See Instructional Bulletin 5.16 for further converting and application information.

### Description



**Film:** 220 micron clear matt textured vinyl overlamine



**Adhesive:** Permanent acrylic



**Backing:** One side coated 140gsm, Kraft paper



**Outdoor life:** Indoor only  
Up to 6 months

### Common Applications

- Floor graphics

## Physical characteristics

### General

Caliper, facefilm	ISO 534	220 micron
Caliper, facefilm & Adhesive	ISO 534	245 micron
Dimensional stability		0.3mm max
Adhesion, initial	ASTM 1000, stainless steel	440 N/m
Adhesion, ultimate	ASTM 1000, stainless steel	760 N/m
Slip Resistance	ASTM D2047-96	DOL 6100
	Wet	0.53
	Dry	0.93
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability **	Vertical exposure	indoor use only
		Up to 6 months

### Thermal

Lamination temperature	20 – 30°C
Service temperature range	0°C – 40°C

### Chemical

Water, cleaning agents, IPA, diluted acetic acid, salt spray when used on indoor floors will not damage the surface when exposed for short periods of time

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

### Warranty

Avery® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Durability

The durability is based on Australian exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased.

\*\*\*Information unavailable at time of printing.

### Test Methods

#### Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

#### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

#### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

#### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

#### Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

#### Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.